

**Amendments to the Claims:**

Please cancel claims 1 to 4 as presented in the underlying International Application No. PCT/EP2003/008975.

Please add new claims 5 to 8 as indicated in the listing of claims below.

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

Claims 1-4 (canceled)

Claim 5 (new): A method for manufacturing a scouring body, comprising:

- applying a hardenable binder to a material web including a textile material;
- guiding the material web and hardenable binder through at least one heating zone for at least one partial thermal hardening process;
- providing the material web a surface embossing in an embossing process using a thermal molding process; and
- carrying out a final thermal hardening process resulting in a final hardening of the binder, wherein the thermal molding process is performed between the applying of the binder and the final thermal hardening process.

Claim 6 (new): The method as recited in Claim 5, wherein the thermal molding process is performed directly prior to the final thermal hardening process.

Claim 7 (new): The method as recited in Claim 5, wherein the at least one partial thermal hardening processes is performed before the final thermal hardening process, and the thermal molding process is performed before to at least one of the at least one partial thermal hardening process.

Claim 8 (new): The method as recited in claim 5, wherein the embossing process is performed using at least one of a rolling, a pressing, and a punching.